

FIG. 1A

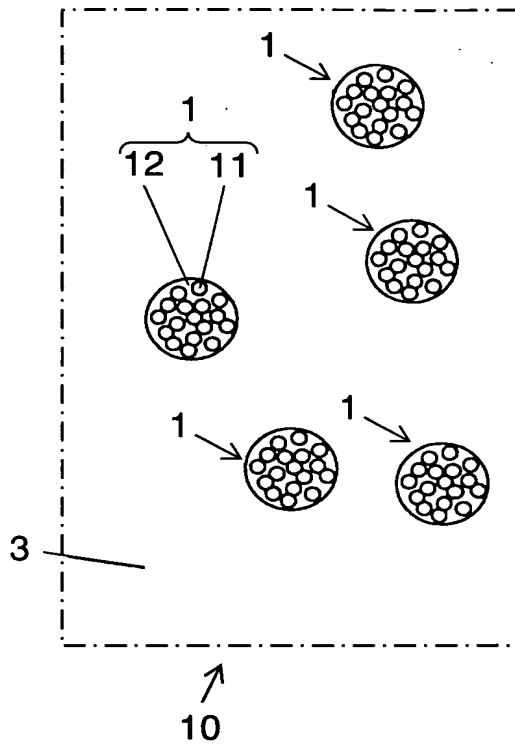


FIG. 1B

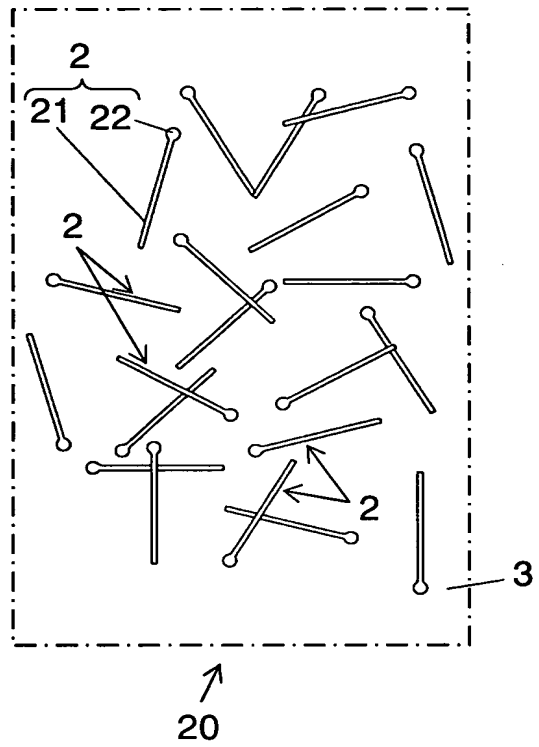


FIG. 2

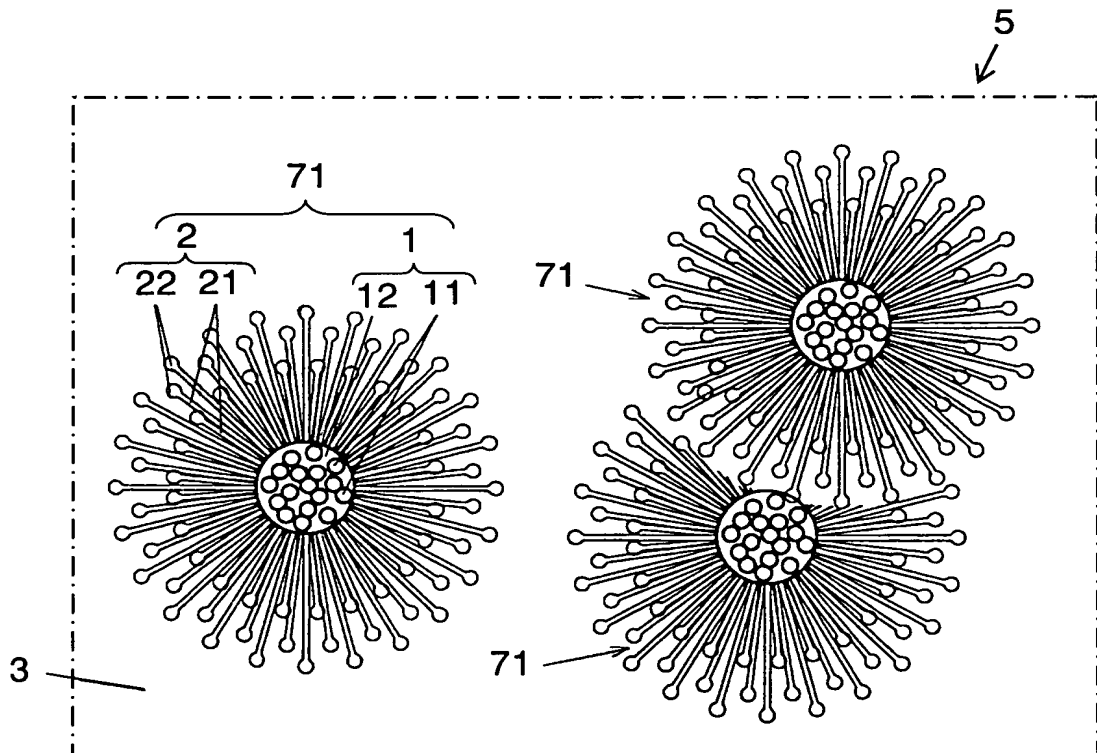


FIG. 3

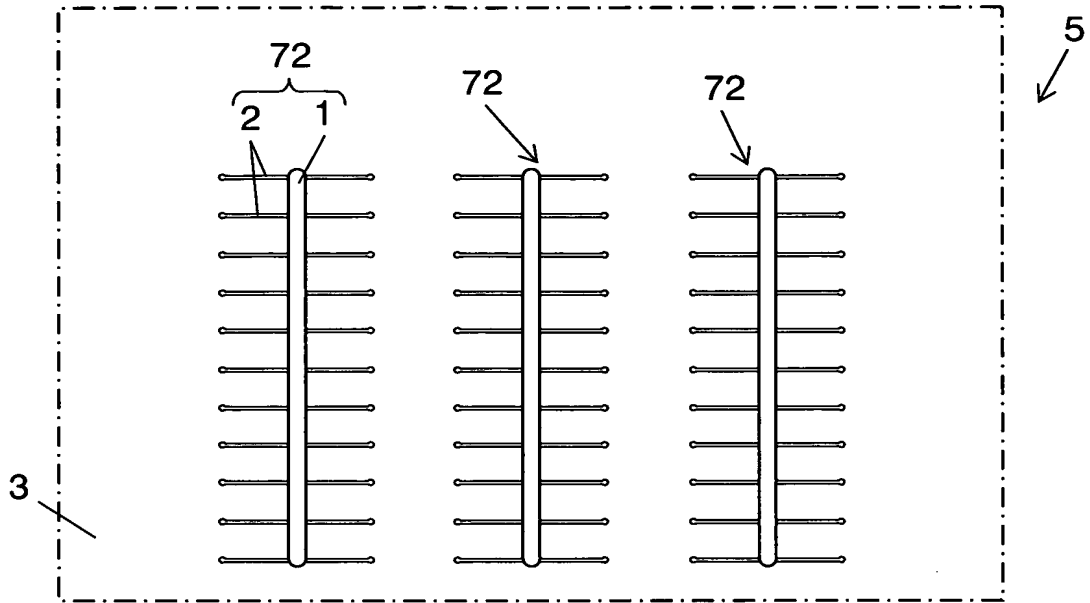
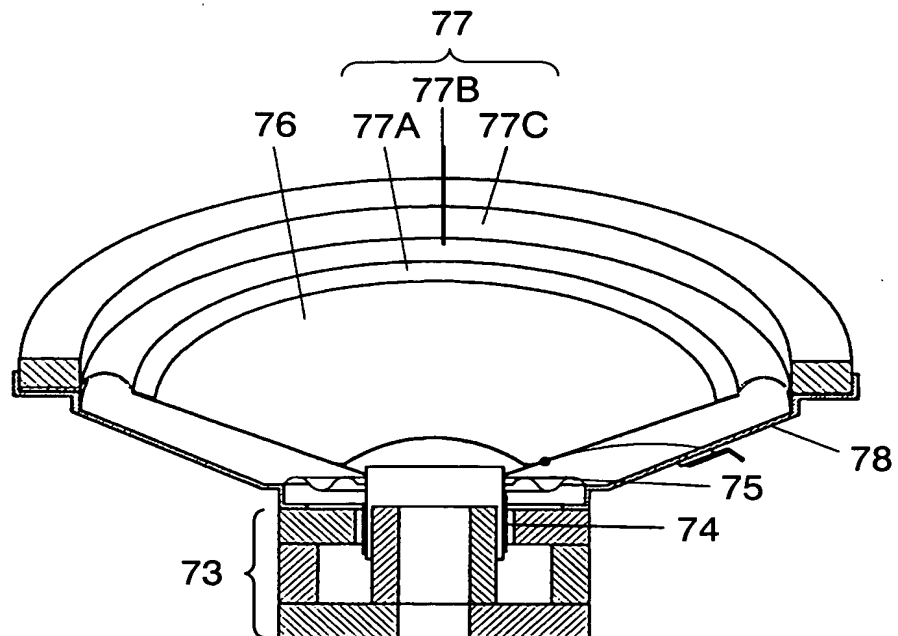


FIG. 4



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FIG. 5

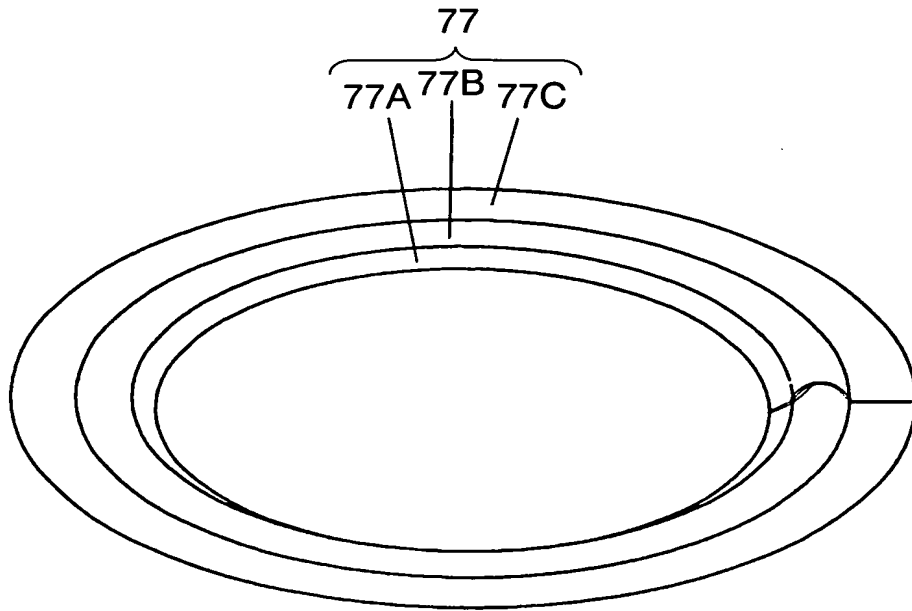


FIG. 6

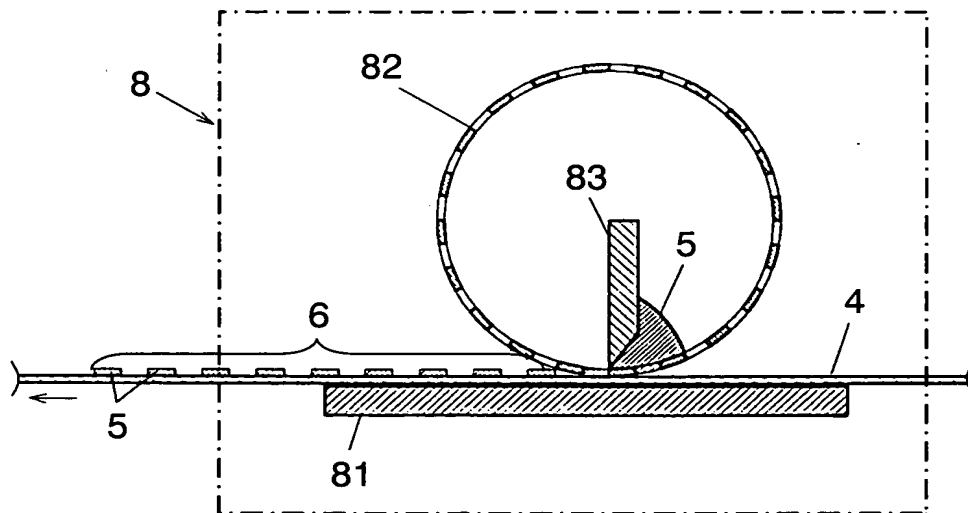


FIG. 7

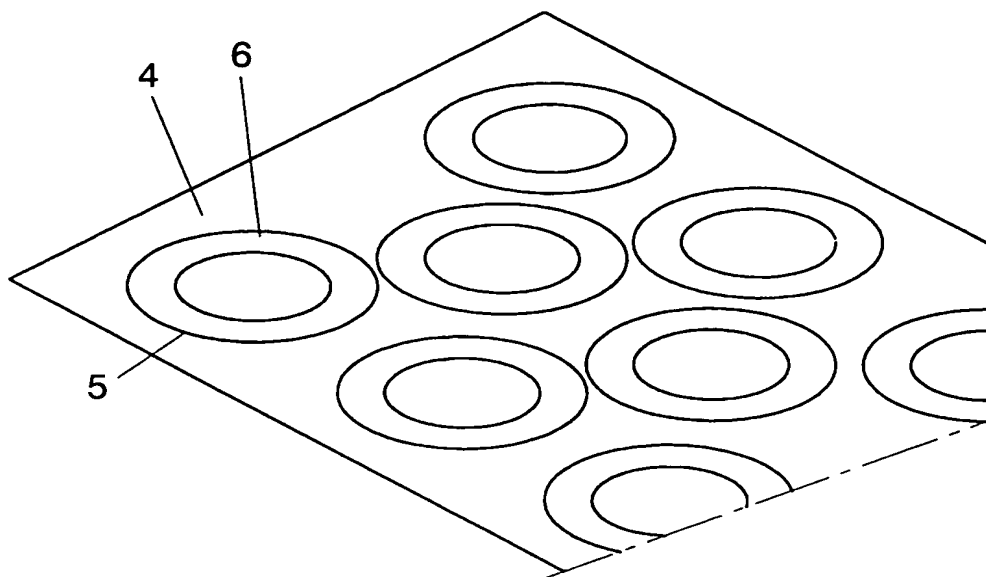


FIG. 8

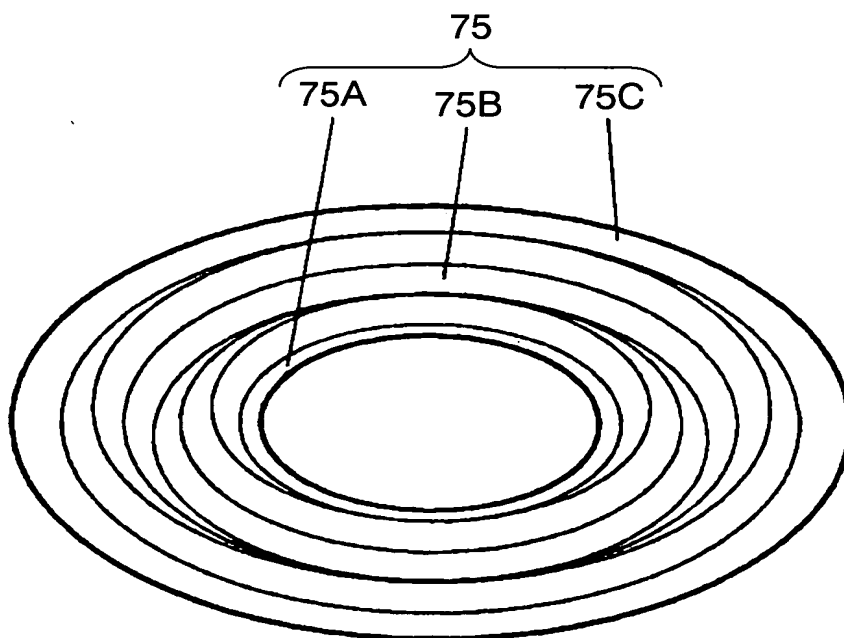
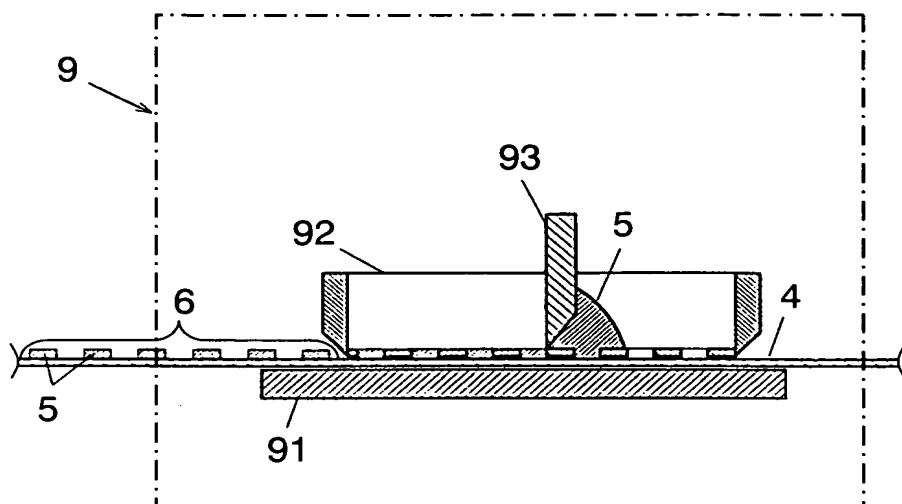


FIG. 9



Reference marks of the drawings

- 1 dispersed particle
- 10 latex of phenol resin
- 11 fine particle of phenol resin
- 12 polyvinyl alcohol
- 2 molecule of ammonium acrylate
- 20 viscosity improver
- 21 acrylate group
- 22 ammonium group
- 3 dispersion medium
- 4 fabric
- 5 ink for screen printing
- 6 printed pattern
- 71,72 micelle structural particle
- 73 magnetic circuit
- 74 voice coil
- 75 damper
- 75A inner attachment margin
- 75B flexible portion
- 75C outer attachment margin
- 76 diaphragm
- 77 edge
- 77A inner attachment margin
- 77B flexible portion
- 77C outer attachment margin
- 78 frame
- 8 rotary screen printing machine
- 81,91 endless belt
- 82 rotary screen mold
- 83,93 flat plate squeegee
- 9 flat screen printing machine
- 92 flat screen mold